

**Garant**
**Boring-out insert, internal, left-hand, L1 = 10 mm, Ø Dmin: 1,5 mm**

**Order data**

Order number	270242 1,5
GTIN	4045197466266
Item class	211

**Description**

Boring-out insert, internal, left-hand 1,5 mm  
 Shank Ø d: 4 mm  
 Tip centre offset L<sub>3</sub>: 0.69 mm  
 maximum cutting depth t<sub>max</sub>: 0.15 mm  
 Radius R: 0.1 mm

**Technical description**

maximum cutting depth t <sub>max</sub>	0.15 mm
Shank Ø d	4 mm
Tip centre offset L <sub>3</sub>	0.69 mm
Minimum Ø D <sub>min</sub>	1.5 mm
Radius R	0.1 mm
Feed f in stainless steel > 900 N/mm <sup>2</sup>	0,015 mm/rev.
Feed f in stainless steel < 900 N/mm <sup>2</sup>	0,015 mm/rev.
Feed f in steel < 1100 N/mm <sup>2</sup>	0,015 mm/rev.
Overhang L <sub>1</sub>	10 mm
Product name attribute	L <sub>1</sub> = 10 mm
Type of product	Cutter insert for turning

