

Garant
Boring-out insert, internal, left-hand, L1 = 10 mm, Ø Dmin: 3,2 mm

Order data

Order number	270242 3,2
GTIN	4045197466280
Item class	211

Description

Boring-out insert, internal, left-hand 3,2 mm Shank Ø d: 4 mm
 Tip centre offset L_3 : 1.45 mm
 maximum cutting depth t_{max} : 0.15 mm
 Radius R: 0.15 mm

Technical description

Shank Ø d	4 mm
maximum cutting depth t_{max}	0.15 mm
Tip centre offset L_3	1.45 mm
Minimum Ø D_{min}	3.2 mm
Radius R	0.15 mm
Feed f in steel < 1100 N/mm ²	0.017 mm/rev.
Feed f in stainless steel > 900 N/mm ²	0,015 mm/rev.
Feed f in stainless steel < 900 N/mm ²	0,015 mm/rev.
Overhang L_1	10 mm
Product name attribute	$L_1 = 10$ mm
Type of product	Cutter insert for turning

