

**Garant**
**Boring-out insert, internal, left-hand, L1 = 16 mm, Ø Dmin: 3,2 mm**

**Order data**

Order number	270244 3,2
GTIN	4045197466327
Item class	21I

**Description**

Boring-out insert, internal, left-hand 3,2 mm Shank Ø d: 4 mm  
 Tip centre offset  $L_3$ : 1.45 mm  
 maximum cutting depth  $t_{max}$ : 0.15 mm  
 Radius R: 0.15 mm

**Technical description**

Minimum Ø $D_{min}$	3.2 mm
Shank Ø d	4 mm
Tip centre offset $L_3$	1.45 mm
maximum cutting depth $t_{max}$	0.15 mm
Radius R	0.15 mm
Feed f in stainless steel < 900 N/mm <sup>2</sup>	0,015 mm/rev.
Feed f in stainless steel > 900 N/mm <sup>2</sup>	0,015 mm/rev.
Feed f in steel < 1100 N/mm <sup>2</sup>	0.017 mm/rev.
Overhang $L_1$	16 mm
Product name attribute	$L_1 = 16$ mm
Type of product	Cutter insert for turning

