

Garant
Boring-out insert, internal, left-hand, L1 = 16 mm, Ø Dmin: 4,2 mm


Order data

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|--------------|---------------|
| Order number | 270244 4,2 |
| GTIN | 4045197466334 |
| Item class | 21I |

Description

Boring-out insert, internal, left-hand 4,2 mm Shank Ø d: 4 mm

Tip centre offset L_3 : 1.95 mm

maximum cutting depth t_{\max} : 0.3 mm

Radius R: 0.15 mm

Technical description

| | |
|---|---------------------------|
| Shank Ø d | 4 mm |
| Minimum Ø D_{\min} | 4.2 mm |
| Tip centre offset L_3 | 1.95 mm |
| maximum cutting depth t_{\max} | 0.3 mm |
| Radius R | 0.15 mm |
| Feed f in stainless steel < 900 N/mm ² | 0,015 mm/rev. |
| Feed f in stainless steel > 900 N/mm ² | 0,015 mm/rev. |
| Feed f in steel < 1100 N/mm ² | 0.020 mm/rev. |
| Overhang L_1 | 16 mm |
| Product name attribute | $L_1 = 16$ mm |
| Type of product | Cutter insert for turning |

