

Garant
Boring-out insert, internal, left-hand, L₁ = 16 mm, Ø D_{min}: 5,2 mm

Order data

Order number	270244 5,2
GTIN	4045197466341
Item class	21I

Description

Boring-out insert, internal, left-hand 5,2 mm Shank Ø d: 5 mm
 Tip centre offset L₃: 2.45 mm
 maximum cutting depth t_{max}: 0.5 mm
 Radius R: 0.2 mm

Technical description

Shank Ø d	5 mm
Tip centre offset L ₃	2.45 mm
maximum cutting depth t _{max}	0.5 mm
Minimum Ø D _{min}	5.2 mm
Radius R	0.2 mm
Feed f in stainless steel > 900 N/mm ²	0,015 mm/rev.
Feed f in stainless steel < 900 N/mm ²	0,015 mm/rev.
Feed f in steel < 1100 N/mm ²	0.028 mm/rev.
Overhang L ₁	16 mm
Product name attribute	L ₁ = 16 mm
Type of product	Cutter insert for turning

