

**Garant**
**Boring-out insert, internal, left-hand, L1 = 21 mm, Ø Dmin: 6,2 mm**

**Order data**

Order number	270246 6,2
GTIN	4045197466396
Item class	211

**Description**

Boring-out insert, internal, left-hand 6,2 mm Shank Ø d: 6 mm

Tip centre offset  $L_3$ : 2.95 mm

maximum cutting depth  $t_{max}$ : 0.5 mm

Radius R: 0.2 mm

**Technical description**

maximum cutting depth $t_{max}$	0.5 mm
Tip centre offset $L_3$	2.95 mm
Shank Ø d	6 mm
Minimum Ø $D_{min}$	6.2 mm
Radius R	0.2 mm
Feed f in stainless steel < 900 N/mm <sup>2</sup>	0.025 mm/rev.
Feed f in stainless steel > 900 N/mm <sup>2</sup>	0.025 mm/rev.
Feed f in steel < 1100 N/mm <sup>2</sup>	0.050 mm/rev.
Overhang $L_1$	21 mm
Product name attribute	$L_1 = 21$ mm
Type of product	Cutter insert for turning

