

Garant
Boring-out insert, internal, left-hand, L1 = 30 mm, Ø Dmin: 5,2 mm

Order data

Order number	270250 5,2
GTIN	4045197466433
Item class	211

Description

Boring-out insert, internal, left-hand 5,2 mm Shank Ø d: 5 mm
 Tip centre offset L_3 : 2.45 mm
 maximum cutting depth t_{max} : 0.5 mm
 Radius R: 0.2 mm

Technical description

maximum cutting depth t_{max}	0.5 mm
Shank Ø d	5 mm
Minimum Ø D_{min}	5.2 mm
Tip centre offset L_3	2.45 mm
Radius R	0.2 mm
Feed f in steel < 1100 N/mm ²	0.028 mm/rev.
Feed f in stainless steel < 900 N/mm ²	0,015 mm/rev.
Feed f in stainless steel > 900 N/mm ²	0,015 mm/rev.
Overhang L_1	30 mm
Product name attribute	$L_1 = 30$ mm
Type of product	Cutter insert for turning