

**Garant**

**Thread turning insert, internal, full profile 60°, right-hand, L1 = 16 mm, Ø Dmin / Pitch: 3,2/0,7 mm**


**Order data**

Order number	270400 3,2/0,7
GTIN	4045197467416
Item class	211

**Description**
**Application:**

For cutter holder No. 270200 – 270204.

Thread type: MF

Thread type: MF

Tolerance class: DIN 13 6H

Shank Ø d: 4 mm

Tip centre offset L<sub>3</sub>: 0.9 mm

Thread tip-face distance Y: 0.5 mm

Minimum advance h<sub>min</sub>: 0.41 mm

**Technical description**

Tip centre offset L <sub>3</sub>	0.9 mm
Minimum Ø D <sub>min</sub>	3.2 mm
Shank Ø d	4 mm
Thread tip-face distance Y	0.5 mm
Tolerance class	DIN 13 6H
Minimum advance h <sub>min</sub>	0.41 mm
Overhang L <sub>1</sub>	16 mm
Product name attribute	L <sub>1</sub> = 16 mm
Flank angle	60 degrees
Thread type	M

Thread type	M-LH
Thread type	MF-LH
Thread type	MF
Type of product	Thread turning insert