

Garant
Boring-out insert, internal, right-hand, L1 = 40 mm, Ø Dmin: 6,2 mm

Order data

Order number	270524 6,2
GTIN	4045197802330
Item class	21I

Description

Boring-out insert, internal, right-hand 6,2 mm Shank Ø d: 6 mm
 Tip centre offset L_3 : 2.95 mm
 maximum cutting depth t_{max} : 0.5 mm
 Radius R: 0.2 mm

Technical description

Radius R	0.2 mm
Minimum Ø D_{min}	6.2 mm
Shank Ø d	6 mm
Tip centre offset L_3	2.95 mm
maximum cutting depth t_{max}	0.5 mm
Feed f in stainless steel < 900 N/mm ²	0.025 mm/rev.
Feed f in steel < 1100 N/mm ²	0.050 mm/rev.
Feed f in stainless steel > 900 N/mm ²	0.025 mm/rev.
Overhang L_1	40 mm
Product name attribute	$L_1 = 40$ mm
Type of product	Cutter insert for turning

