

**Garant**
**Full profile insert 55°, internal, right-hand, HB7010, TPI: 28**

**Order data**

Order number	270820 28
GTIN	4045197370686
Item class	21J

**Description**
**Version:**

- **Maximum cutting edge reliability, thanks to strong and negative indexable insert.**
- **Wide application range due to optimised universal chip breaker geometry.**
- **Very high repeatability because precision sintered and precision ground.**
- **Compatible with the following insert sizes from other manufacturers:**

**Size 9.3 (L)**, 2 cutting edges: 5 mm (IC).

**Full profile insert 55°** for internal threads standard B.S.84: 1956, DIN 259, ISO 228/1: 1982, tolerance class medium class A. The inner  $\varnothing$  is cut with the profile.

Insert size L: 9.3 mm

**Technical description**

Number of turns/inch	28
Tool material	Carbide
Grade	HB7010
Thread type	BSW
Thread type	BSP

Thread type	BSP-LH
Thread type	BSW-LH
Thread type	G
Thread type	G-LH
Flank angle	55 degrees
Thickness	2.42 mm
Insert size L	9.3 mm
Type of product	Indexable insert for thread turning