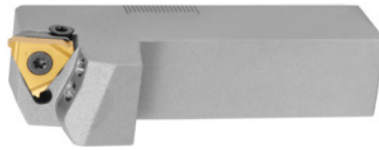


Garant
eco screw-on toolholder, left-hand, Shank size / insert size L: 25/22 mm

Order data

Order number	271992 25/22
GTIN	4045197654595
Item class	21U

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and greater process reliability.

Supplied with:
With shim 1.5°.
Note:

Coolant transfer only in conjunction with GARANT eco-system toolholders No. 317900 – 319886.

Through-coolant: yes

Functional width L_4 : 25 mm

Head length L_1 : 36 mm

Overall length L: 107.5 mm

Insert screw for threading insert: 279810 3

Shim 1.5°: 272616 1.5

Clamping screw for shim: 279824 2

Technical description

suitable for insert size	22 mm
Clamping screw for shim	279824 2
Shank size	25 mm
Head length L_1	36 mm

Insert screw for threading insert	279810 3
Shim 1.5°	272616 1.5
Functional width L ₄	25 mm
Overall length L	107.5 mm
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX20	674248 TX20
Shim screw	272550
Shim screw Type 2	279824 2
Clamping screw Type 3	279810 3
Shim for screw-on toolholder Inclination angle 1,5 degrees	272616 1,5
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamping screw	272510