

**Garant**
**Shim set, Type: IR**

**Order data**

Order number	272650 IR
GTIN	4045197371706
Item class	21J

**Description**
**Version:**

**Shims for production of accurate threads.** Use in conjunction with threading inserts No. 270700 – 271905.

**Application:**

**For production of accurate threads.** Use in conjunction with threading inserts No. 270700 – 271900.

**Content:**

10 pieces: No. 272620

size -1.5; -0.5; 0; 0.5;

2×1.5; 2.5; 3.5; 4.5

No. 272624 size S

**Note:**

**Toolholders that have no fixed angle of inclination are supplied as standard with a 1.5° shim.**

for insert size L: 16 mm

Machining direction: right-hand

**Technical description**

Machining direction	right-hand
for insert size L	16 mm
Type of product	Shim

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**Accessories**

Shim for boring bars Inclination angle 0,5 degrees	272620 0,5
Shim for boring bars Inclination angle 2,5 degrees	272620 2,5
Shim for boring bars Inclination angle -1,5 degrees	272620 -1,5
Shim for boring bars Inclination angle 4,5 degrees	272620 4,5
Shim for boring bars Inclination angle 1,5 degrees	272620 1,5
Shim for boring bars Inclination angle -0,5 degrees	272620 -0,5
Shim for boring bars Inclination angle 0 degrees	272620 0
Shim for boring bars Inclination angle 3,5 degrees	272620 3,5
Shim for boring bars Inclination angle S degrees	272624 S