

Garant
Parting-off insert neutral, HB7130, Groove width w: 3,1 mm

Order data

Order number	273115 3,1
GTIN	4045197600813
Item class	21J

Description
Application:

For parting-off tools No. 273551 – 273558.

Corner radius: 0.2 mm

Feed f in steel < 900 N/mm²: 0.1 mm/rev.

Technical description

Groove width w	3.1 mm
Feed f in steel < 900 N/mm ²	0.1 mm/rev.
Corner radius	0.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Main application	M
Cutting conditions	continuous
Grade	HB7130
Number of changes/inserts	1
Indexable insert profile	neutral

Type of product

Indexable insert for grooving