

**Garant**
**Parting-off insert left-hand, HB7035, Groove width w: 5,1 mm**

**Order data**

Order number	273200 5,1
GTIN	4045197143341
Item class	21J

**Description**
**Application:**

For parting-off tools No. 273551 – 273558.

Corner radius: 0.2 mm

Feed  $f$  in steel  $< 900 \text{ N/mm}^2$ : 0.15 mm/rev.

**Technical description**

Groove width $w$	5.1 mm
Feed $f$ in steel $< 900 \text{ N/mm}^2$	0.15 mm/rev.
Corner radius	0.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Main application	P
Cutting conditions	heavily interrupted
Grade	HB7035
Number of changes/inserts	1
Indexable insert profile	left-hand

Type of product

Indexable insert for grooving