

Garant
Parting-off insert left-hand, HB7135, Groove width w: 2,2 mm

Order data

Order number	273210 2,2
GTIN	4045197143358
Item class	21J

Description
Application:

For parting-off tools No. 273551 – 273558.

Corner radius: 0.2 mm

Feed f in steel $< 900 \text{ N/mm}^2$: 0.07 mm/rev.

Technical description

Groove width w	2.2 mm
Feed f in steel $< 900 \text{ N/mm}^2$	0.07 mm/rev.
Corner radius	0.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Main application	M
Cutting conditions	continuous
Grade	HB7135
Number of changes/inserts	1
Indexable insert profile	left-hand

Type of product

Indexable insert for grooving