

Garant
Parting-off / grooving insert, HB7020, Groove width w: 1,5 mm

Order data

Order number	273676 1,5
GTIN	4045197719324
Item class	21J

Description
Version:

Chip breaker for small \varnothing and reduction in cutting forces.

Corner radius R: 0.1 mm

Tolerance groove width w: ± 0.03 mm

Feed f: 0.03 - 0.12 mm/rev.

Technical description

Tolerance groove width w	± 0.03 mm
Groove width w	1.5 mm
Feed f	0.03 - 0.12 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Main application	P
Secondary application	M
Cutting conditions	continuous
Grade	HB7020

Corner radius R	0.1 mm
Number of changes/inserts	2
Indexable insert profile	neutral
Type of product	Indexable insert for grooving