

**Garant**
**Parting-off / grooving insert, CU7025, Groove width w: 2,5 mm**

**Order data**

Order number	273698 2,5
GTIN	4045197579027
Item class	21J

**Description**
**Version:**

Chip breaker for small  $\varnothing$  and reduction in cutting forces.

Corner radius R: 0.2 mm

Tolerance groove width w:  $\pm 0.03$  mm

Feed f: 0.06 - 0.17 mm/rev.

**Technical description**

Groove width w	2.5 mm
Tolerance groove width w	$\pm 0.03$ mm
Feed f	0.06 - 0.17 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Cermet
Main application	P
Cutting conditions	continuous
Grade	CU7025
Corner radius R	0.2 mm
Number of changes/inserts	2

Indexable insert profile	neutral
Type of product	Indexable insert for grooving