

Garant
Parting-off / grooving insert, CU7025, Groove width w: 3 mm

Order data

Order number	273698 3
GTIN	4045197579034
Item class	21J

Description
Version:

Chip breaker for small \varnothing and reduction in cutting forces.

Corner radius R: 0.2 mm

Tolerance groove width w: ± 0.03 mm

Feed f: 0.07 - 0.2 mm/rev.

Technical description

Tolerance groove width w	± 0.03 mm
Groove width w	3 mm
Feed f	0.07 - 0.2 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Cermet
Main application	P
Cutting conditions	continuous
Grade	CU7025
Corner radius R	0.2 mm
Number of changes/inserts	2

Indexable insert profile	neutral
Type of product	Indexable insert for grooving