

**Garant**
**Parting-off / grooving insert, HB7020, Groove width w: 2,5 mm**

**Order data**

Order number	273700 2,5
GTIN	4045197486523
Item class	21J

**Description**

Parting-off / grooving insert 2,5 mm Tolerance groove width w:  $\pm 0.03$  mm  
Feed f: 0.06 - 0.17 mm/rev.

**Technical description**

Tolerance groove width w	$\pm 0.03$ mm
Groove width w	2.5 mm
Feed f	0.06 - 0.17 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Main application	P
Secondary application	M
Cutting conditions	continuous
Grade	HB7020
Corner radius R	0.2 mm
Number of changes/inserts	2
Indexable insert profile	neutral

Type of product

Indexable insert for grooving