

Garant
Parting-off / grooving insert, HB7020, Groove width w: 2 mm

Order data

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| Order number | 273701 2 |
| GTIN | 4045197770745 |
| Item class | 21J |

Description
Version:

Chip breaker for small \varnothing and reduction in cutting forces.

Corner radius R: 0.2 mm

Tolerance groove width w: ± 0.03 mm

Feed f: 0.05 - 0.15 mm/rev.

Technical description

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|-------------------------------|------------------------------------|
| Tolerance groove width w | ± 0.03 mm |
| Feed f | 0.05 - 0.15 mm/rev. |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material | Carbide |
| Main application | P |
| Secondary application | M |
| Cutting conditions | continuous |
| Grade | HB7020 |
| Corner radius R | 0.2 mm |
| Number of changes/inserts | 2 |

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|--------------------------|-------------------------------|
| Indexable insert profile | neutral |
| Type of product | Indexable insert for grooving |