

**Garant**
**Parting-off / grooving insert, HB7020, Groove width w: 3 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 273701 3      |
| GTIN         | 4045197770752 |
| Item class   | 21J           |

**Description**
**Version:**

Chip breaker for small  $\varnothing$  and reduction in cutting forces.

Corner radius R: 0.2 mm

Tolerance groove width w:  $\pm 0.03$  mm

Feed f: 0.07 - 0.2 mm/rev.

**Technical description**

|                               |                                    |
|-------------------------------|------------------------------------|
| Tolerance groove width w      | $\pm 0.03$ mm                      |
| Feed f                        | 0.07 - 0.2 mm/rev.                 |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material                 | Carbide                            |
| Main application              | P                                  |
| Secondary application         | M                                  |
| Cutting conditions            | continuous                         |
| Grade                         | HB7020                             |
| Corner radius R               | 0.2 mm                             |
| Number of changes/inserts     | 2                                  |

|                          |                               |
|--------------------------|-------------------------------|
| Indexable insert profile | neutral                       |
| Type of product          | Indexable insert for grooving |