

**Garant**
**Grooving insert Finishing, HB7310, Groove width w: 2 mm**

**Order data**

Order number	273716 2
GTIN	4045197771353
Item class	21L

**Description**

Grooving insert Finishing 2 mm Tolerance groove width w:  $\pm 0.03$  mm  
 Cutting depth  $a_p$ : 0.2 - 1.1 mm  
 Feed f: 0.04 - 0.14 mm/rev.

**Technical description**

Tolerance groove width w	$\pm 0.03$ mm
Groove width w	2 mm
Feed f	0.04 - 0.14 mm/rev.
Cutting depth $a_p$	0.2 - 1.1 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
Main application	N
Secondary application	Ti
Cutting conditions	slightly interrupted
Grade	HB7310
Corner radius R	0.2 mm

Number of changes/inserts	2
Indexable insert profile	neutral
Type of product	Indexable insert for grooving