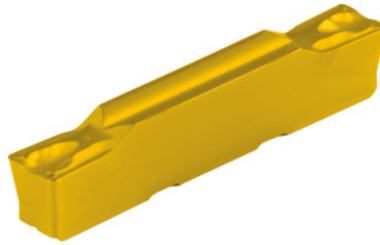


Garant
Grooving insert Finishing, HB7215, Groove width w: 3 mm

Order data

Order number	273717 3
GTIN	4045197502780
Item class	21J

Description

Grooving insert Finishing 3 mm Tolerance groove width w: ± 0.03 mm

Cutting depth a_p : 0.4 - 1.5 mm

Feed f: 0.05 - 0.2 mm/rev.

Technical description

Groove width w	3 mm
Tolerance groove width w	± 0.03 mm
Feed f	0.05 - 0.2 mm/rev.
Cutting depth a_p	0.4 - 1.5 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
Main application	K
Secondary application	P
Cutting conditions	continuous
Grade	HB7215
Corner radius R	0.2 mm

Number of changes/inserts	2
Indexable insert profile	neutral
Type of product	Indexable insert for grooving