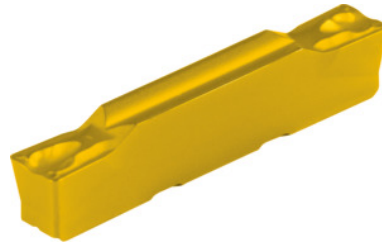


Garant
Grooving insert Finishing, HB7215, Groove width w: 4 mm

Order data

Order number	273717 4
GTIN	4045197502797
Item class	21J

Description

Grooving insert Finishing 4 mm Tolerance groove width w: ± 0.04 mm

Cutting depth a_p : 0.5 - 2 mm

Feed f: 0.06 - 0.22 mm/rev.

Technical description

Groove width w	4 mm
Tolerance groove width w	± 0.04 mm
Feed f	0.06 - 0.22 mm/rev.
Cutting depth a_p	0.5 - 2 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
Main application	K
Secondary application	P
Cutting conditions	continuous
Grade	HB7215
Corner radius R	0.2 mm

Number of changes/inserts	2
Indexable insert profile	neutral
Type of product	Indexable insert for grooving