

Garant
Grooving insert Finishing, HB7010, Groove width w: 2 mm

Order data

Order number	273718 2
GTIN	4045197657978
Item class	21J

Description

Grooving insert Finishing 2 mm Tolerance groove width w: ± 0.03 mm

Cutting depth a_p : 0.2 - 1.1 mm

Feed f: 0.04 - 0.14 mm/rev.

Technical description

Groove width w	2 mm
Tolerance groove width w	± 0.03 mm
Feed f	0.04 - 0.14 mm/rev.
Cutting depth a_p	0.2 - 1.1 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
Main application	P
Secondary application	K
Cutting conditions	continuous
Grade	HB7010
Corner radius R	0.2 mm

Number of changes/inserts	2
Indexable insert profile	neutral
Type of product	Indexable insert for grooving