

Garant
Grooving insert Finishing, HB7020, Groove width w: 4 mm

Order data

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| Order number | 273719 4 |
| GTIN | 4045197486608 |
| Item class | 21J |

Description

Grooving insert Finishing 4 mm Tolerance groove width w: ± 0.04 mm

Cutting depth a_p : 0.5 - 2 mm

Feed f: 0.06 - 0.22 mm/rev.

Technical description

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|-------------------------------|---------------------|
| Tolerance groove width w | ± 0.04 mm |
| Groove width w | 4 mm |
| Feed f | 0.06 - 0.22 mm/rev. |
| Cutting depth a_p | 0.5 - 2 mm |
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| Main application | P |
| Secondary application | M |
| Cutting conditions | continuous |
| Grade | HB7020 |
| Corner radius R | 0.4 mm |

| | |
|---------------------------|-------------------------------|
| Number of changes/inserts | 2 |
| Indexable insert profile | neutral |
| Type of product | Indexable insert for grooving |