

**Garant**
**Grooving insert medium machining, HB7020, Groove width w: 2,5 mm**

**Order data**

Order number	273725 2,5
GTIN	4045197578303
Item class	21J

**Description**

Grooving insert medium machining 2,5 mm Tolerance groove width w:  $\pm 0.03$  mm  
 Cutting depth  $a_p$ : 0.5 - 1.2 mm  
 Feed f: 0.08 - 0.2 mm/rev.

**Technical description**

Groove width w	2.5 mm
Tolerance groove width w	$\pm 0.03$ mm
Feed f	0.08 - 0.2 mm/rev.
Cutting depth $a_p$	0.5 - 1.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Main application	P
Secondary application	M
Cutting conditions	continuous
Grade	HB7020
Corner radius R	0.2 mm

Number of changes/inserts	2
Indexable insert profile	neutral
Type of product	Indexable insert for grooving