

Garant
Grooving insert medium machining, HB7020, Groove width w: 2 mm

Order data

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| Order number | 273725 2 |
| GTIN | 4045197578310 |
| Item class | 21J |

Description

Grooving insert medium machining 2 mm Tolerance groove width w: ± 0.03 mm
 Cutting depth a_p : 0.2 - 1.1 mm
 Feed f: 0.05 - 0.15 mm/rev.

Technical description

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|-------------------------------|------------------------------------|
| Tolerance groove width w | ± 0.03 mm |
| Groove width w | 2 mm |
| Feed f | 0.05 - 0.15 mm/rev. |
| Cutting depth a_p | 0.2 - 1.1 mm |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material | Carbide |
| Main application | P |
| Secondary application | M |
| Cutting conditions | continuous |
| Grade | HB7020 |
| Corner radius R | 0.2 mm |

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|---------------------------|-------------------------------|
| Number of changes/inserts | 2 |
| Indexable insert profile | neutral |
| Type of product | Indexable insert for grooving |