

Garant
Grooving insert medium machining, HB7215, Groove width w: 2,5 mm

Order data

Order number	273727 2,5
GTIN	4045197578334
Item class	21J

Description

Grooving insert medium machining 2,5 mm Tolerance groove width w: ± 0.03 mm
 Cutting depth a_p : 0.5 - 1.2 mm
 Feed f: 0.08 - 0.2 mm/rev.

Technical description

Tolerance groove width w	± 0.03 mm
Groove width w	2.5 mm
Feed f	0.08 - 0.2 mm/rev.
Cutting depth a_p	0.5 - 1.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Main application	K
Secondary application	P
Cutting conditions	continuous
Grade	HB7215
Corner radius R	0.2 mm

Number of changes/inserts	2
Indexable insert profile	neutral
Type of product	Indexable insert for grooving