

Garant
Grooving insert medium machining, HB7215, Groove width w: 3 mm

Order data

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| Order number | 273727 3 |
| GTIN | 4045197502827 |
| Item class | 21J |

Description

Grooving insert medium machining 3 mm Tolerance groove width w: ± 0.03 mm

Cutting depth a_p : 0.8 - 1.7 mm

Feed f: 0.1 - 0.23 mm/rev.

Technical description

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|-------------------------------|------------------------------------|
| Groove width w | 3 mm |
| Tolerance groove width w | ± 0.03 mm |
| Feed f | 0.1 - 0.23 mm/rev. |
| Cutting depth a_p | 0.8 - 1.7 mm |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material | Carbide |
| Main application | K |
| Secondary application | P |
| Cutting conditions | continuous |
| Grade | HB7215 |
| Corner radius R | 0.2 mm |

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|---------------------------|-------------------------------|
| Number of changes/inserts | 2 |
| Indexable insert profile | neutral |
| Type of product | Indexable insert for grooving |