

Garant
Grooving insert medium machining, HB7020, Groove width w: 5 mm

Order data

Order number	273729 5
GTIN	4045197486660
Item class	21J

Description

Grooving insert medium machining 5 mm Tolerance groove width w: ± 0.04 mm
 Cutting depth a_p : 1 - 2.7 mm
 Feed f: 0.12 - 0.3 mm/rev.

Technical description

Groove width w	5 mm
Tolerance groove width w	± 0.04 mm
Feed f	0.12 - 0.3 mm/rev.
Cutting depth a_p	1 - 2.7 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Main application	P
Secondary application	M
Cutting conditions	continuous
Grade	HB7020
Corner radius R	0.4 mm

Number of changes/inserts	2
Indexable insert profile	neutral
Type of product	Indexable insert for grooving