

**Garant**
**Grooving insert medium machining, CU7025, Groove width w: 5 mm**

**Order data**

Order number	273730 5
GTIN	4045197579232
Item class	21J

**Description**

Grooving insert medium machining 5 mm Tolerance groove width w:  $\pm 0.04$  mm  
 Cutting depth  $a_p$ : 1 - 2.7 mm  
 Feed f: 0.12 - 0.3 mm/rev.

**Technical description**

Groove width w	5 mm
Tolerance groove width w	$\pm 0.04$ mm
Feed f	0.12 - 0.3 mm/rev.
Cutting depth $a_p$	1 - 2.7 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Cermet
Main application	P
Cutting conditions	continuous
Grade	CU7025
Corner radius R	0.4 mm
Number of changes/inserts	2

Indexable insert profile	neutral
Type of product	Indexable insert for grooving