

Garant
Grooving insert medium machining, CU7025, Groove width w: 6 mm

Order data

Order number	273730 6
GTIN	4045197579249
Item class	21J

Description

Grooving insert medium machining 6 mm Tolerance groove width w: ± 0.04 mm
 Cutting depth a_p : 1.2 - 3.3 mm
 Feed f: 0.13 - 0.33 mm/rev.

Technical description

Tolerance groove width w	± 0.04 mm
Groove width w	6 mm
Feed f	0.13 - 0.33 mm/rev.
Cutting depth a_p	1.2 - 3.3 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Cermet
Main application	P
Cutting conditions	continuous
Grade	CU7025
Corner radius R	0.4 mm
Number of changes/inserts	2

Indexable insert profile	neutral
Type of product	Indexable insert for grooving