

Garant
Grooving insert medium machining, HB7215, Groove width w: 4 mm

Order data

Order number	273731 4
GTIN	4045197502841
Item class	21J

Description

Grooving insert medium machining 4 mm Tolerance groove width w: ± 0.04 mm
 Cutting depth a_p : 0.9 - 2.2 mm
 Feed f: 0.1 - 0.26 mm/rev.

Technical description

Tolerance groove width w	± 0.04 mm
Groove width w	4 mm
Feed f	0.1 - 0.26 mm/rev.
Cutting depth a_p	0.9 - 2.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Main application	K
Secondary application	P
Cutting conditions	continuous
Grade	HB7215
Corner radius R	0.4 mm

Number of changes/inserts	2
Indexable insert profile	neutral
Type of product	Indexable insert for grooving