

Garant
Grooving insert medium machining, HB7020, Groove width w: 5 mm

Order data

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| Order number | 273734 5 |
| GTIN | 4045197503237 |
| Item class | 21J |

Description

Grooving insert medium machining 5 mm Tolerance groove width w: ± 0.04 mm

Cutting depth a_p : 1 - 2.7 mm

Feed f: 0.12 - 0.3 mm/rev.

Technical description

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|-------------------------------|------------------------------------|
| Tolerance groove width w | ± 0.04 mm |
| Groove width w | 5 mm |
| Feed f | 0.12 - 0.3 mm/rev. |
| Cutting depth a_p | 1 - 2.7 mm |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material | Carbide |
| Main application | P |
| Secondary application | M |
| Cutting conditions | continuous |
| Grade | HB7020 |
| Corner radius R | 0.8 mm |

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|---------------------------|-------------------------------|
| Number of changes/inserts | 2 |
| Indexable insert profile | neutral |
| Type of product | Indexable insert for grooving |