

**Garant**
**Grooving insert Full radius, CU7025, Groove width w: 3 mm**

**Order data**

Order number	273736 3
GTIN	4045197579256
Item class	21J

**Description**

Grooving insert Full radius 3 mm Tolerance groove width w:  $\pm 0.03$  mm  
 Cutting depth  $a_p$ : 0.5 - 1.2 mm  
 Feed f: 0.1 - 0.18 mm/rev.

**Technical description**

Groove width w	3 mm
Tolerance groove width w	$\pm 0.03$ mm
Feed f	0.1 - 0.18 mm/rev.
Cutting depth $a_p$	0.5 - 1.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Cermet
Main application	P
Cutting conditions	continuous
Grade	CU7025
Number of changes/inserts	2
Indexable insert profile	neutral

Type of product

Indexable insert for grooving