

**Garant**
**Grooving insert Full radius, CU7025, Groove width w: 4 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 273736 4      |
| GTIN         | 4045197579263 |
| Item class   | 21J           |

**Description**

Grooving insert Full radius 4 mm Tolerance groove width w:  $\pm 0.04$  mm  
 Cutting depth  $a_p$ : 0.6 - 1.6 mm  
 Feed f: 0.1 - 0.22 mm/rev.

**Technical description**

|                               |                                    |
|-------------------------------|------------------------------------|
| Tolerance groove width w      | $\pm 0.04$ mm                      |
| Groove width w                | 4 mm                               |
| Feed f                        | 0.1 - 0.22 mm/rev.                 |
| Cutting depth $a_p$           | 0.6 - 1.6 mm                       |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material                 | Cermet                             |
| Main application              | P                                  |
| Cutting conditions            | continuous                         |
| Grade                         | CU7025                             |
| Number of changes/inserts     | 2                                  |
| Indexable insert profile      | neutral                            |

Type of product

Indexable insert for grooving