

Garant
Grooving insert Full radius, CU7025, Groove width w: 6 mm

Order data

Order number	273736 6
GTIN	4045197579287
Item class	21J

Description

Grooving insert Full radius 6 mm Tolerance groove width w: ± 0.04 mm

Cutting depth a_p : 0.8 - 2.3 mm

Feed f: 0.12 - 0.3 mm/rev.

Technical description

Groove width w	6 mm
Tolerance groove width w	± 0.04 mm
Feed f	0.12 - 0.3 mm/rev.
Cutting depth a_p	0.8 - 2.3 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Cermet
Main application	P
Cutting conditions	continuous
Grade	CU7025
Number of changes/inserts	2
Indexable insert profile	neutral

Type of product

Indexable insert for grooving