

Garant
Grooving insert Full radius, HB7215, Groove width w: 2,5 mm

Order data

Order number	273737 2,5
GTIN	4045197578372
Item class	21J

Description

Grooving insert Full radius 2,5 mm Tolerance groove width w: ± 0.03 mm

Cutting depth a_p : 0.2 - 0.7 mm

Feed f: 0.08 - 0.16 mm/rev.

Technical description

Groove width w	2.5 mm
Tolerance groove width w	± 0.03 mm
Feed f	0.08 - 0.16 mm/rev.
Cutting depth a_p	0.2 - 0.7 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Main application	K
Secondary application	P
Cutting conditions	continuous
Grade	HB7215
Number of changes/inserts	2

Indexable insert profile	neutral
Type of product	Indexable insert for grooving