

**Garant**
**Grooving insert Full radius, HB7215, Groove width w: 2 mm**

**Order data**

Order number	273737 2
GTIN	4045197578365
Item class	21J

**Description**

Grooving insert Full radius 2 mm Tolerance groove width w:  $\pm 0.03$  mm  
 Cutting depth  $a_p$ : 0.1 - 0.6 mm  
 Feed f: 0.06 - 0.14 mm/rev.

**Technical description**

Groove width w	2 mm
Tolerance groove width w	$\pm 0.03$ mm
Feed f	0.06 - 0.14 mm/rev.
Cutting depth $a_p$	0.1 - 0.6 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Main application	K
Secondary application	P
Cutting conditions	continuous
Grade	HB7215
Number of changes/inserts	2

Indexable insert profile	neutral
Type of product	Indexable insert for grooving