

**Garant**
**Grooving insert Full radius, HB7310, Groove width w: 3 mm**

**Order data**

Order number	273739 3
GTIN	4045197771391
Item class	21L

**Description**

Grooving insert Full radius 3 mm Tolerance groove width w:  $\pm 0.03$  mm

Cutting depth  $a_p$ : 0.5 - 1.2 mm

Feed f: 0.1 - 0.18 mm/rev.

**Technical description**

Tolerance groove width w	$\pm 0.03$ mm
Groove width w	3 mm
Feed f	0.1 - 0.18 mm/rev.
Cutting depth $a_p$	0.5 - 1.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Main application	N
Secondary application	Ti
Cutting conditions	continuous
Grade	HB7310
Number of changes/inserts	2

Indexable insert profile	neutral
Type of product	Indexable insert for grooving