

**Garant**
**Grooving insert straight cutting edge, CBN825, Groove width w: 5 mm**

**Order data**

Order number	273740 5
GTIN	4045197542472
Item class	21H

**Description**

Grooving insert straight cutting edge 5 mm Tolerance groove width w:  $\pm 0.03$  mm

**Technical description**

Groove width w	5 mm
Tolerance groove width w	$\pm 0.03$ mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	CBN
Main application	H
Cutting conditions	continuous
Grade	CBN825
Corner radius R	0.2 mm
Number of changes/inserts	1
Indexable insert profile	neutral
Type of product	Indexable insert for grooving

