

Garant

Grooving toolholder, right-hand, Shank / groove width w: 16/1,5 mm



Order data

Order number	273750 16/1,5
GTIN	4045197720016
Item class	21W

Description

Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Through-coolant: no

Groove width w: 1,5 mm

Grooving depth t_{max} : 4.5 mm

Functional width L_4 : 16 mm

Head length L_1 : 26 mm

Shank width: 16 mm

Overall length L: 100 mm

Technical description

Head length L_1	26 mm
Groove width w	1,5 mm
Shank width	16 mm
Grooving depth t_{max}	4.5 mm
Screw	279815 4 (TX15; 3.5 Nm)
Functional width L_4	16 mm
Overall length L	100 mm
Application type	right-hand

Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamping screw	279902
Clamping screw Type 4	279815 4
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15