

Garant
Grooving toolholder, right-hand, Shank / groove width w: 20/5 mm

Order data

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|--------------|---------------|
| Order number | 273750 20/5 |
| GTIN | 4045197484567 |
| Item class | 21W |

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Through-coolant: no

Groove width w: 5 mm

Grooving depth t_{max} : 15 mm

Functional width L_4 : 21.5 mm

Head length L_1 : 38 mm

Shank width: 20 mm

Overall length L: 125 mm

Technical description

| | |
|---------------------------------|-----------------------|
| Shank width | 20 mm |
| Screw | 279815 7 (TX30; 8 Nm) |
| Head length L_1 | 38 mm |
| Groove width w | 5 mm |
| Grooving depth t_{max} | 15 mm |
| Functional width L_4 | 21.5 mm |
| Overall length L | 125 mm |
| Application type | right-hand |

| | |
|-------------------------|------------|
| Through-coolant | no |
| axial grooving possible | yes |
| Type of product | Boring bar |

Accessories

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|---|-------------|
| Clamping screw | 279906 |
| 8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm | 659874 50 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm | 659906 1600 |
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX30 | 674248 TX30 |
| Clamping screw Type 7 | 279815 7 |