

**Garant**
**Grooving toolholder, right-hand, Shank / groove width w: 25/6 mm**

**Order data**

Order number	273750 25/6
GTIN	4045197484598
Item class	21W

**Description**
**Version:**

Made of high-tensile tool steel ( $> 1300 \text{ N/mm}^2$ ). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Through-coolant: no

Groove width w: 6 mm

Grooving depth  $t_{\text{max}}$ : 18 mm

Functional width  $L_4$ : 26.5 mm

Head length  $L_1$ : 39 mm

Shank width: 25 mm

Overall length L: 150 mm

**Technical description**

Groove width w	6 mm
Screw	279815 7 (TX30; 8 Nm)
Functional width $L_4$	26.5 mm
Grooving depth $t_{\text{max}}$	18 mm
Shank width	25 mm
Head length $L_1$	39 mm
Overall length L	150 mm
Application type	right-hand

Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

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## Accessories

Clamping screw	279906
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Clamping screw Type 7	279815 7
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX30	674248 TX30
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600