

## Garant

### Grooving toolholder, left-hand, Shank / groove width w: 12/3 mm



#### Order data

Order number	273751 12/3
GTIN	4045197484680
Item class	21W

#### Description

##### Version:

Made of high-tensile tool steel ( $> 1300 \text{ N/mm}^2$ ). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Through-coolant: no

Groove width w: 3 mm

Grooving depth  $t_{\text{max}}$ : 9 mm

Functional width  $L_4$ : 12 mm

Head length  $L_1$ : 30 mm

Shank width: 12 mm

Overall length L: 150 mm

#### Technical description

Screw	279815 4 (TX15; 3.5 Nm)
Grooving depth $t_{\text{max}}$	9 mm
Head length $L_1$	30 mm
Groove width w	3 mm
Shank width	12 mm
Functional width $L_4$	12 mm
Overall length L	150 mm
Application type	left-hand

Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

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## Accessories

Clamping screw Type 4	279815 4
Clamping screw	279902
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500