

**Garant**
**Grooving toolholder, left-hand, Shank / groove width w: 25/4 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 273751 25/4   |
| GTIN         | 4045197484727 |
| Item class   | 21W           |

**Description**
**Version:**

Made of high-tensile tool steel ( $> 1300 \text{ N/mm}^2$ ). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Through-coolant: no

Groove width w: 4 mm

Grooving depth  $t_{\text{max}}$ : 12 mm

Functional width  $L_4$ : 26.5 mm

Head length  $L_1$ : 37 mm

Shank width: 25 mm

Overall length L: 150 mm

**Technical description**

|                                 |                       |
|---------------------------------|-----------------------|
| Head length $L_1$               | 37 mm                 |
| Shank width                     | 25 mm                 |
| Functional width $L_4$          | 26.5 mm               |
| Groove width w                  | 4 mm                  |
| Screw                           | 279815 7 (TX30; 8 Nm) |
| Grooving depth $t_{\text{max}}$ | 12 mm                 |
| Overall length L                | 150 mm                |
| Application type                | left-hand             |

|                         |            |
|-------------------------|------------|
| Through-coolant         | no         |
| axial grooving possible | yes        |
| Type of product         | Boring bar |

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## Accessories

|   |             |
|---|-------------|
| Clamping screw  | 279906      |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm | 659906 1600 |
| Clamping screw Type 7   | 279815 7    |
| 8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm                  | 659874 50   |
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX30                                | 674248 TX30 |