

Garant
Grooving toolholder, left-hand, Shank / groove width w: 25/5 mm

Order data

Order number	273751 25/5
GTIN	4045197484741
Item class	21W

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Through-coolant: no

Groove width w: 5 mm

Grooving depth t_{max} : 15 mm

Functional width L_4 : 26.5 mm

Head length L_1 : 38 mm

Shank width: 25 mm

Overall length L: 150 mm

Technical description

Screw	279815 7 (TX30; 8 Nm)
Head length L_1	38 mm
Functional width L_4	26.5 mm
Grooving depth t_{max}	15 mm
Groove width w	5 mm
Shank width	25 mm
Overall length L	150 mm
Application type	left-hand

Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

Clamping screw	279906
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX30	674248 TX30
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Clamping screw Type 7	279815 7