

Garant
Grooving toolholder, left-hand, Shank / groove width w: 25/6 mm

Order data

Order number	273751 25/6
GTIN	4045197484765
Item class	21W

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Through-coolant: no

Groove width w: 6 mm

Grooving depth t_{\max} : 18 mm

Functional width L_4 : 26.5 mm

Head length L_1 : 39 mm

Shank width: 25 mm

Overall length L: 150 mm

Technical description

Head length L_1	39 mm
Functional width L_4	26.5 mm
Groove width w	6 mm
Grooving depth t_{\max}	18 mm
Shank width	25 mm
Screw	279815 7 (TX30; 8 Nm)
Overall length L	150 mm
Application type	left-hand

Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX30	674248 TX30
Clamping screw	279906
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Clamping screw Type 7	279815 7
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50