

Garant

Grooving toolholder, left-hand, Shank / groove width w: 32/3 mm



Order data

Order number	273751 32/3
GTIN	4045197531544
Item class	21W

Description

Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Through-coolant: no

Groove width w: 3 mm

Grooving depth t_{max} : 9 mm

Functional width L_4 : 26.5 mm

Head length L_1 : 33 mm

Shank width: 32 mm

Overall length L: 170 mm

Technical description

Shank width	32 mm
Functional width L_4	26.5 mm
Groove width w	3 mm
Screw	279815 6 (TX25; 6 Nm)
Head length L_1	33 mm
Grooving depth t_{max}	9 mm
Overall length L	170 mm
Application type	left-hand

Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX25	674248 TX25
Clamping screw Type 6	279815 6
Clamping screw	279904